

AQUA DRAW 3100

DRAWING COMPOUND

Description

General purpose, water reducible, low pigment drawing compound.

Depending on severity of draw and amount of dilution it can be used on light to medium heavy drawing and forming operations- i.e., floor pans, fenders, quarter panels, etc. It is particularly effective on zinc-clad sheet metal parts.

**This product has General Motors approved source status for body and white (paint).
Spec. number 9981870.**

Application

Apply by swab, roll-coat or spray.

Dilution

Normally used from one to four parts of water to one part compound.

Health & Safety

See the most recent MSDS which is available directly from Precision Fluids, your local salesman, or authorized distributor. Precision Fluids uses only raw materials not listed as carcinogenic by IRAC.

Physical Data

Appearance	Tan, paste
Diluted Appearance	Cream-colored
Odor	Bland
Flash Point	None (contains water)
Solubility	Water and oil dispersible
Emulsion Type	Oil in water (O/W)
Specific Gravity	0.97
% Solids	56.0% solids in concentrate
Rust Protection	240 hours @ 100%/100°F
Toxicity	Contains no heavy metals or materials hazardous to health
Welding	Offers very little resistance to weldments
Germicides	Contains non-phenolic bactericides

Mixing Instructions

Always add water to compound slowly while mixing.

Removal

Can be removed with a mild alkaline cleaner.

Storage

Compound contains water – keep from freezing.

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