

AQUA DRAW 3122

DRAWING OIL

Description

Heavy duty, water soluble drawing oil. This product is highly concentrated in extreme pressure additives for anti-galling with excellent adherence and anti-wipe properties.

Usage

Aqua Draw 3122 may be used as supplied for deep drawing or severe stamping applications. You may water dilute (1 part to 5 parts water) for medium to heavy applications, i.e., floor pans, hoods, frames, cross members, brackets, etc. Further dilution to 10 to 20 parts water may be utilized for less severe stamping and forming operations.

Features & Benefits

- Versatile – can be used on a wide variety of operations.
- Mixes very easily with water with no separation.
- May be used on steel, galvanized metals or stainless steel.
- Will provide excellent indoor rust prevention.
- Very easily removed with mild alkaline cleaners.

Health & Safety

See the most recent MSDS which is available directly from Precision Fluids, your local salesman, or authorized distributor. Precision Fluids uses only raw materials not listed as carcinogenic by IRAC.

Physical Data

Appearance	Amber, Transparent Oil
Diluted Appearance	Off-White Colored
Viscosity	2000" SUS @ 100°F
Flash Point	440°F
Solids	100%
Specific Gravity	1.08
pH	8.6 (10% solution)
Rust Protection	Excellent indoor; over 100 hours @ 100°F and 100% humidity
Toxicity	Contains no heavy metals or materials hazardous to health

Dilution

May be used as received for extremely difficult draws or diluted with 1 to 20 parts of water to form a creamy emulsion.

Application

Adaptable to swab, spray dip or roll coat application.

Mixing Instructions

Mixes easily oil to water while maintaining agitation.

Removal

Easily removed with warm mild alkaline cleaner.

Storage

Store indoors during winter months for ease in handling.

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